RAME

GENERAL INFORMATION

COMPANY NAME	RAME ENDÜSTRI MAKİNA TAAH. SAN. TİC. A.Ş.

HEAD OFFICE ADDRESS	Küçükbakkalköy Mah. Defne Sok. Flora Residance No:1/365 Ataşehir İstanbul
BRANCH OFFICE ADDRESS	Dikilitaş Mah.Hakkı Yeten Cad.Selenium Plaza No:10/I Kat:5
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MOBILE	+90 535 495 88 13

E-Mail Address	info@rameendustri.com
Web Page	www.rameendustri.com

RAME ENDÜSTRİ MAKİNA A.Ş. is a EPC contracting company that provides services in many industrial facilities, especially in the Oil&Gas, Iron-Steel and Energy sectors, and carries out engineering, purchasing, manufacturing and construction (EPC) works.

We serve following sectors;

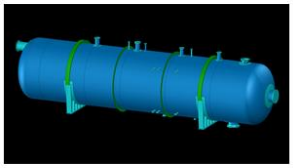
- Oil Refineries
- Petrochemical Plants
- Power Plants
- Waste Oil Refineries
- Energy from Waste Plants
- Iron and Steel Plants
- Aviation Fuel Terminals
- Fuel Terminals
- Treatment Plants
- Cement and Paper Factories.

Due to its 30 years of experience in these fields, RAME ENDUSTRI A.Ş. has been offering a variety of services for turnkey projects in industrial facilities with its qualified manpower.

Our company, with its experience, know-how, personnel and supplier portfolio operates worldwide especially in the regions of Turkey, Romania, Azerbaijan, Turkic Republics and North Africa. We offer to our Customers receive appropriate services according to international standards and qualities.

RAME ENDÜSTRİ A.Ş's main areas of activity are as follows:

- Cylindrical Storage Tanks (API 650, API 653, API 620, AWWA D100)
- Spherical Tanks (ASME, AD-2000)
- Mechanical Equipment Installation (Turbine, HRSG, Drum, Heat Exchanger, Column, Compressor, Pump, Chimney etc.)
- Pressure Vessel Manufacturing (ASME SEC VIII Div-1/2, EN-13445, AD-2000, EN 1993-4, Carbon steel, Stainless, Alloy, Rubber Coated)
- Pig Launcher / Receiver Manufacturing
- Storage Tank Maintanance
- Pipe Spool Manufacturing
- Pipeline Installation
- ACC Duct manufacturing and installation
- Special Productions (Filter, QOC, Manhole Covers etc.)
- Modular Skids
- Silos
- Fire Fighting Systems
- Steel Construction (structural steel, pipe racks, supporting structures etc.)
- Engineering, construction, electrical and instrumentation works for the above works.



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REFERENCE / MANAGED PROJECTS

Client	Work Description	Starting Date	Finish Date	Total Man-hour	Peak of personnel
ÇALIK ENERJİ – BAZIAN II Fast Track Project	Engineering, Supply and Fabrication of Field Erected Tank (1x1.000 m3)	01.03.2022	30.04.2022	2.500,00	7
ÇALIK ENERJİ – Rompetrol Cogen Project	Engineering, Supply and Fabrication of Pressure Vessel (5 m3 with CE marking)	20.02.2023	19.04.2023	900	5
ÇALIK ENERJİ – Rompetrol Cogen Project	Engineering, Supply and Fabrication of Double Wall Underground Tank (1 m3, 5 m3)	18.03.2023	02.05.2023	1600	6
ÇALIK ENERJİ – BAZIAN I Fast Track Project	Engineering, Supply and Fabrication of Air Header Manifolds acc to ASME SEC VIII Div-1 (3” x 24 pcs)	01.04.2023	02.06.2023	1000	5
TUPRAS Izmir Refinery	Fabrication, Installation and Piping Works of RUP Charge Tanks (45.000 m3 x 2)	12.11.2013	27.02.2015	575.000,00	215
POLIMEKS Inc.	Ashgabat International Airport Tank Farm 7 Vertical Tanks, 35 Horizontal Tanks	16.02.2015	09.12.2016	350.000,00	78
TUPRAS İzmit Refinery	PLT. 47 Heat Integration Project	08.12.2016	29.08.2018	325.000,00	142
TUPRAS Izmir Refinery	Black Petroleum Products Tanker Loading Terminal	27.07.2012	28.06.2013	300.000,00	165
TUPRAS Kırıkkale Refinery	4 x 157803m Asphalt Tank Facility	19.12.2011	30.12.2012	192.000,00	120
TUPRAS Kırıkkale Refinery	Railcar Loading Station	26.12.2012	30.04.2014	128.000,00	75
TUPRAS Izmir Refinery	Fabrication, Installation and Integration of 3 Balance Tanks	02.07.2012	31.07.2013	115.000,00	106
TUPRAS Izmir Refinery	Crude Oil Units	04.04.2016	30.06.2018	90.000,00	50
ETI ALUMINIUM	CFB Furnace Pıpıng Works	30.05.2017	15.08.2018	25.000,00	30
TUPRAS Izmir Refinery	Demineralised Water Tanks and Transfer Lines	15.07.2015	02.12.2016	75.000,00	55
TUPRAS Izmit Refinery	Fabrication and Installation of 3 Asphalt Tanks	15.02.2012	20.01.2013	75.000,00	55
TUPRAS Kırıkkale Refinery	Modernization of Ashalt Filling Station	23.07.2014	13.03.2015	72.000,00	60
TUPRAS Kırıkkale Refinery	Off Gas Compressor Building	19.01.2015	09.09.2016	55.000,00	40
ÇALIK Energy – Libya Khoms Power Plant	Engineering, Supply, Fabrication and Erection of Field Tanks	24.10.2014	05.12.2016	115.000,00	55
Çalık Energy Group Turkmenistan	Fabrication and Erection of Energy Conversion Tanks	16.06.2014	30.10.2015	55.000,00	48
GAMA Power Systems Engineering and Contracting Inc.	Engineering, Supply, Fabrication and Erection of 6 Field Tanks	23.07.2014	23.11.2015	45.000,00	40
ARK INSAAT - FORD OTOSAN	Fabrication of Water Tanks	04.07.2012	01.04.2013	43.000,00	25

ILK CONSTRUCTION Baku	Fabrication of Steel Bridges and Offices	01.05.2014	20.02.2015	40.000,00	29
KAR GROUP Northern Iraq Khormala Power Plant	Supply and Fabrication of Steel Structure	21.11.2012	01.06.2013	36.000,00	25
KAR GROUP-ADCO	Asme U-Stamp Pressure Vessels	30.05.2017	30.09.2017	28.000,00	30
TUPRAS Izmir Refinery	Off Gas Compressor Piping Works	10.04.2014	10.05.2015	25.000,00	30
OLGUN MÜMESSİLLİK - HİDROLOTUS Azerbaijan	Fabrication of 5 Surge Tanks	01.10.2012	04.01.2013	20.000,00	20
PETKIM	CA and VCM Units Pressure Vessel Fabrications (15 pcs)	15.01.2018	30.06.2018	15.000,00	35
KAR GROUP-ADCO	6 pieces of 36"x40" - 40"x44" Pig receiver/launchers with ASME U Stamp	01.09.2018	15.01.2019	11.500,00	24
HITACHI ZOSEN INOVA	Demin Water Tank Fabrication for Energy from Waste Project	16.07.2018	10.02.2019	7.500,00	24
ÇALIK ENERJİ	Rubber Lining of Demin Water and Hypo Tanks	15.09.2018	15.02.2019	7.250,00	16
KAR GROUP-ADCO	Closed drain and Test Seperator with ASME U Stamp	30.11.2018	15.04.2019	6.100,00	18
PETKIM	CA Unit Chemical Storage Tank Fabrications with Rubber Lining	15.08.2019	10.01.2020	5.500,00	13
FILTERNOX	6 pieces of filter fabrications with ASME U Stamp	1.11.2018	05.02.2019	3.200,00	8
KAR GROUP-ADCO	Fabrication of 2 pieces of ASME SEC VIII Div-1 pig traps 16x20"	15.12.2018	15.03.2019	2.500,00	14
ÇALIK ENERJİ	Sulphuric Acid Storage Tank Fabrication 2 pcs	15.07.2019	15.09.2019	1.600,00	10
TAYRAŞ BAZ YAĞ RAF.	Storage Tank Farm Piping Engineering Works	15.02.2020	28.02.2020	1.500,00	5

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PHOTOS FROM SOME OF MANAGED PROJECTS:

ÇALIK ENERJİ ROMANIA ROMPTEROL COGEN PROJECT TANK FABRICATIONS

Condensate Buffer Tank (EN 13445) (1x5 m3)

Underground Condensate Tanks (EN 12285-1, 1x1 m3, 1x5m3)

Air Header Manifolds (ASME SEC VIII DIV-1) (3” x 24 pcs)

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TÜPRAŞ ALİAĞA RAF. RUP CHARGE TANKS (45.000 M3 X 2)

POLİMEKS – ASHGABAT INTERNATIONAL AIRPORT FUEL FARM

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STAINLESS STEEL FILTER FABRICATION – ASME STANDARD

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TÜPRAŞ KIRIKKALE RAF. – WAGON FILLING ISLAND

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TÜPRAŞ KIRIKKALE RAF. – ASPHALT TANKS

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SOCAR/PETKİM – CHEMICAL TANKS AND PRESSURE VESSELS

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TÜPRAŞ İZMİT RAF. – PLANT 47 HEAT INTEGRATION PROJECT

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Personnel Breakdown	
Detail	**#**
White Collar	
Project Manager	1
Manufacturing Manager	1
Manufacturing Chief	1
HSE Manager	1
QA-QC Responsible	1
Foreman	1
Warehouse Responsible	1
Others (Accounting, Purchasing, Business Dev., Personnel Affairs, Service personnel)	5
Blue Collar	
Erection Team Leader	2
Pipe Welder (TIG-GTAW, FCAW, SMAW)	1
Plate Welder (FCAW, SMAW)	1
SAW Welder	1
Helpers	3
Painter	1
Operator	1
Electrician	1
TOTAL	**23**

**Our number of personnels can be increased according to workload.*

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MACHINE EQUIPMENT LIST			Date	5.8.2020
			Document No	
			REV	

CODE #	*MACHINE NAME*	*PIECE*	*NOTE*
001	**WELDING MACHINES**		
001A0	**FCAW-MIG WELDING MACHINES**		
001A1	GEDİK 505	1	
001A2	GEKAMAC 500	1	
001A3	EXPRESS 501	2	
001A4	OERLIKON 400	1	
001A5	LINCOLN 505	1	
001B0	**ELECTRIC SMAW WELDING MACHINES**		
001B1	GEDİK 450	2	
001B2	LINCOLN 405	4	
001B3	GEDİK 305	1	
001B4	NURİŞ 350	2	
001C0	**TIG WELDING MACHINES**		
001C1	EXPRESS INTERVER 251	2	
001C2	EXPRESS 161	10	
001C3	LINCOLN	2	
001D0	**SAW WELDING MACHINES**	**4**	
002	**CUTTING & BENDING & BEVELLING**		
002A0	CNC PLASMA CUTTING MACHINE	1	
002B0	MITRE CUTTING MACHINE	1	
002C0	IRON CUTTING	1	
002D0	IRON BENDING	1	
002E0	HYDRAULIC PIPE & PROFILE BENDING MACHINE	1	
002F0	HYDRAULIC TANK ROLLER	1	
002G0	BEVELLING MACHINES (EUROBOOR)	2	
003	**GRINDERS**		
003A0	DEWALT 115	3	
003A1	BOSCH 115	5	
003A2	MAKİTA 150	2	
003A3	BOSCH 115 ANGLE GR.	2	
003A4	BOSCH 180	6	
003A5	MAKİTA 180	6	
004	**DRILLERS**		
004A0	ROTO HAMMER DRILL HR 5201C	1	
004B0	BELT DRIVEN DRILL (HELTAŞ-HUNTER)	1	
004C0	MAGNETIC DRILLS (BDS-METABO-DEWALT)	1	
005	**CUTTERS**		
005A0	BAND SAW 350	1	
005B0	BAND SAW 650	1	
005C0	CIRCULAR SAWS (MAKİTA-DEWALT-BOSCH)	1	
005D0	JIGSAW MACHINES	1	

005E0	SANDER MACHINE (BOSCH)	1	
006	**LEVELLING INSTRUMENTS**		
006A0	EO NO:10 FENNEL 26X	1	
006A1	LEICA NA730 AUTOMATIC	1	
007	**ELECTRODE DRYING OVENS**	**4**	
008	**MEASURING INSTRUMENTS**	**4**	
008A0	DIGITAL METER	1	
008B0	LASERLINER DIGITAL SCALES	1	
008C0	TS06 ULTRA 5'' TOTAL STATION (1336681)	1	
009	**AIR AND WATER SYSTEMS**		
009A0	AIR COMPRESSORS	1	
009B0	VEK 10/10 BAR KOMSAN COMPRESSOR	1	
009C0	VIBRATOR 2HP-PUMP	1	
009D0	PORTOTECNİCA HIGH PRESSURE WASHERS	2	
010	**PAINTING EQUIPMENTS**		
011A0	PAINT SPRAY MACHINE	1	
011B0	STEEL NUMBER MARKERS 5MM	2	
011	**WORKSITE EQUIPMENTS**		
011A0	WORKSITE CONTAINER	1	
011B0	SWITCHBOARD	3	
011C0	TORQUE WRENCHES	Many	
011D0	ELECTRODE DRYING THERMOS	Many	

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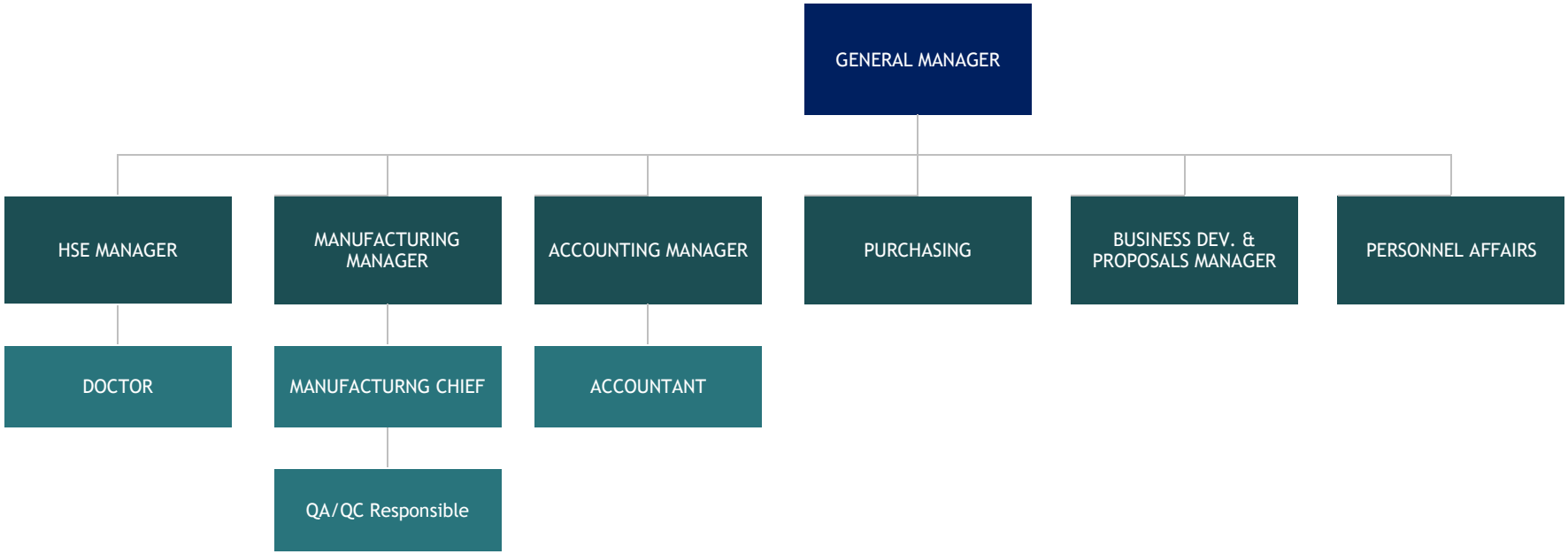
COMPANY ORGANIZATION CHART



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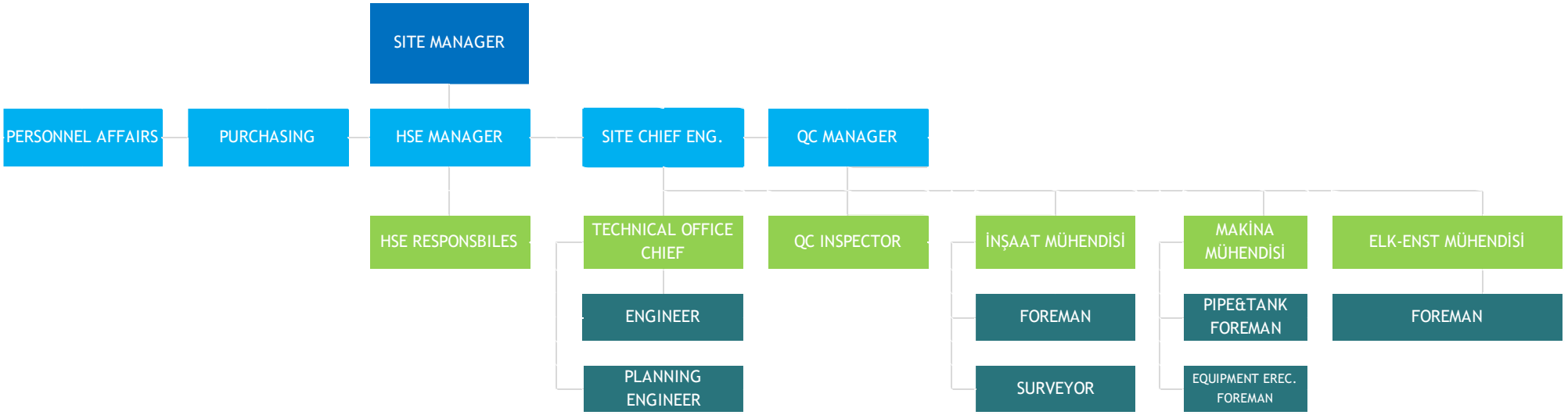
SITE ORGANIZATION CHART



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FIRST QUALITY CERTIFICATION

FQC

FIRST QUALITY CERTIFICATION

CERTIFICATE

This certificate is granted to the organization,

RAME ENDÜSTRİ MAKİNA TAAHHÜT SANAYİ TİCARET ANONİM ŞİRKETİ

Küçükbakkalköy Mahallesi Defne Sokak Flora Residance Apartmanı No:1/365
Ataşehir / İstanbul / Türkiye

DESIGN, FABRICATION AND ERECTION OF STORAGE TANKS, PRESSURE VESSELS, PIPING, SILOS, STEEL STRUCTURES AND MECHANICAL EQUIPMENT ERECTION FOR INDUSTRIAL FACILITIES

EA 17

according to the scope,

ISO 9001:2015

to certify that Quality Management System in accordance with standard's clauses is established and being implemented.

First Date of Issue	**: 03.11.2020**
Date of Issue	**: 03.11.2020**
Certificate Period	**: 3 Years**
Reissue Due Date	**: 02.11.2021**
Certificate No	**: 01.20.8942.114547.D**

First Quality Certification
System Certificate Approved
Maltepe / İstanbul / Türkiye

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D-ZM-19276-01-00

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Küçükbakkalköy Mahallesi Defne Sokak Flora Residance Apartmanı No:1/365
Ataşehir / İstanbul / Türkiye

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according to the scope,

ISO 14001:2015

to certify that Enviromental Management System in accordance with standard's clauses is established and being implemented.

First Date of Issue	**: 03.11.2020**
Date of Issue	**: 03.11.2020**
Certificate Period	**: 3 Years**
Reissue Due Date	**: 02.11.2021**
Certificate No	**: 02.20.8942.7639.D**

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Küçükbakkalköy Mahallesi Defne Sokak Flora Residance Apartmanı No:1/365
Ataşehir / İstanbul / Türkiye

DESIGN, FABRICATION AND ERECTION OF STORAGE TANKS, PRESSURE VESSELS, PIPING, SILOS, STEEL STRUCTURES AND MECHANICAL EQUIPMENT ERECTION FOR INDUSTRIAL FACILITIES

according to the scope,

ISO 45001:2018

to certify that Occupational Health and Safety System in accordance with standard's clauses is established and being implemented.

First Date of Issue	**: 03.11.2020**
Date of Issue	**: 03.11.2020**
Certificate Period	**: 3 Years**
Reissue Due Date	**: 02.11.2021**
Certificate No	**: 03.20.8942.0263**

First Quality Certification
System Certificate Approved
İstanbul,2020.11.03

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